





MACHINARIES LIST







COSTRUZIONI MECCANICHE

LAST UPDATE: 04/2019

LATHES		
Qty.	Picture	Description
2 x		<p>Model: PUMA 8HC Swing over bed: 500 mm Recom. Turning D/L: 210/530 mm Max. Turning D/L: 370 mm Max. Bar working D: 51 mm Chuck size: 210 mm Spindle nose/bore: ASA A2-6 Spindle speed: 40-4000 rpm Motor power: 11/15 kW Travel distance, X/Z: 210/550 mm Rapid traverse, X/Z: 12/16 m/min Year:</p>
1 x		<p>Model: PUMA 200 Swing over bed: 510 mm Max. Turning Ø: 350 mm Max. Turning Length: 400 mm Max. Bar working D: 51 mm Chuck size: 210 mm Spindle nose/bore: ASA A2-6 Spindle speed: 50-5000 rpm No. Of tool stations: 12 Motor power: 11/15 kW Travel distance, X/Z: 242/440 mm Rapid traverse, X/Z: 20/25 m/min Year:</p>
1 x		<p>Model: PUMA 2500LY Swing over bed: 600 mm Recom. Turning Ø: 255 mm Max. Turning Diam: 334 mm Max. Turning Length: 750 mm Max. Bar working D: 76 mm Mot. Tools: yes Spindle nose/bore: ASA A2-8 Spindle speed: 3500 rpm No. Of tool stations: 12 Motor power: 15/22 kW Travel distance, X/Z: 254/830 mm Travel distance, Y: 102 (±51) mm Rapid traverse, X/Z: 20/24 m/min Year:</p>
1 x		<p>Model: PUMA 300 Swing over bed: 570 mm Max. Turning Ø: 400 mm Max. Turning Length: 1280 mm Max. Bar working D: 103 mm Chuck size: 304 mm Spindle nose/bore: ASA A2-11 Spindle speed: 28-2800 rpm No. Of tool stations: 10 Motor power: 22/30 kW Travel distance, X/Z: 282/1330 mm Rapid traverse, X/Z: 20/24 m/min Year:</p>

<p>1 x</p>		<p>Model: PUMA 300M GL Swing over bed: 590 mm Max. Turning Ø: 355 mm Max. Turning Length: 583 mm Max. Bar working D: 76 mm Mot. Tools: yes Chuck size: 254 mm Spindle nose/bore: ASA A2-8 Spindle speed: 35-3500 rpm No. Of tool stations: 12 Motor power: 18.5/22 kW Travel distance, X/Z: 250/680 mm Rapid traverse, X/Z: 20/24 m/min Note: Equipped with loading robot Year:</p>
<p>1 x</p>		<p>Model: PUMA 500 Swing over bed: 900 mm Max. Turning Ø: 700 mm Max. Turning Length: 1575 mm Max. Bar working D: 116.5 mm Chuck size: 450 mm Spindle nose/bore: ASA A2-15 Spindle speed: 15-1500 rpm No. Of tool stations: 12 Motor power: 37/45 kW Travel distance, X/Z: 370/1575 mm Rapid traverse, X/Z: 10/12 m/min Year:</p>
<p>2 x</p>		<p>Model: PUMA 4100B Swing over bed: 790 mm Max. Turning Ø: 550 mm Max. Turning Length: 1043 mm Max. Bar working D: 116.5 mm Chuck size: 380 mm Spindle nose/bore: ASA A2-11 Spindle speed: 15-2000 rpm No. Of tool stations: 10 Motor power: 42 kW Travel distance, X/Z: 352/1105 mm Rapid traverse, X/Z: 16/20 m/min Year:</p>
<p>1 x</p>		<p>Model: PUMA TT2500SY Swing over bed: 800 mm Max. Turning Ø U/L: 390/300 mm Max. Turning Length: 700 (350x2) mm Max. Bar working D: 76 mm Mot. Tools: yes Chucks size: 254 mm Spindle nose/bore: ASA A2-8 Spindle speed: 35-3500 rpm No. Of tool stations: 12 x 2 Motor power: (22/26)x2 kW Travel distance, X1/Z1: 255/800 mm Travel distance, Y: 120 (±60) mm Travel distance, X2/Z2: 190/900 mm Rapid traverse, X/Z: 20/24 m/min Note: Double chuck, double turret, equipped with bar loader Year:</p>

<p>1 x</p>		<p> Model: EKOKA SJ-30G Swing over bed: N/D Max. Turning Ø: N/D Max. Turning Length: N/D Max. Bar working D: N/D Chucks size: 254 mm Spindle nose/bore: N/D Spindle speed: N/D No. Of tool stations: 12 Motor power: 11/15 kW Travel distance, X/Z: N/D Travel distance, Y: N/D Rapid traverse, X/Z: N/D Year: </p>
<p>1 x</p>		<p> Model: PUMA GT2600L Swing over bed: 630 mm Max. Turning Ø: 460 mm Max. Turning Length: 1078 mm Max. Bar working Ø: 81 mm Mot. Tools: no Chucks size: 254 mm Spindle nose/bore: ASA A2-8 Spindle speed: 35-3500 rpm No. Of tool stations: 10 Motor power: 38 kW Travel distance, X/Z: 265/1100 mm Rapid traverse, X/Z: 24/30 m/min Year: </p>




MILLING CENTER		
#	Picture	Description
1 x		<p>Model: VCE-1250 (3+1 Axis) Travel distance X: 1250 mm Travel distance Y: 650 mm Travel distance Z: 675 mm Table surface area: 1320x460 mm Spindle taper: SK40 Spindle turning speed: 7500 rpm Rapid traverse, X/Y/Z: 20 m/min ATC No. Positions: 20 Table Max. load: 800 kg Motor power: 15 kW Year:</p>
1 x		<p>Model: ACE V400 (3 Axis) Travel distance X: 560 mm Travel distance Y: 400 mm Travel distance Z: 570 mm Table surface area: (650x450)x2 mm Tools: DIN69871/2 ISO40 ATC No. Positions: 30 Spindle turning speed: 6000 rpm Rapid traverse, X/Y/Z: 30,30,24 m/min Table Max. load: 300x2 kg Motor power: 5.5/7.5 kW Note: Double table, up to 4 chuck Year:</p>
1 x		<p>Model: AWEA BM-1400 (3+1 Axis) Travel distance X: 1400 mm Travel distance Y: 800 mm Travel distance Z: 700 mm Table surface area: 1500x800 mm Table top to floor: 990 mm Spindle taper: SK50 Spindle turning speed: 6000 rpm Rapid traverse, X/Y/Z: 15,15,12 m/min ATC No. Positions: 30 Table Max. load: 1800 kg Motor power: 11-15 kW Year:</p>
1 x		<p>Model: AWEA BM-1020 (3+1 Axis) Travel distance X: 1020 mm Travel distance Y: 600 mm Travel distance Z: 600 mm Table surface area: 1120x600 mm Table top to floor: 900 mm Spindle taper: SK40 Spindle turning speed: 8000 rpm Rapid traverse, X/Y/Z: 20,20,18 m/min ATC No. Positions: 24 Table Max. load: 850 kg Motor power: 7.5-11 kW Year:</p>



1 x



Model: Doosan DNM 6700 (3+1 Axis)
Travel distance X: 1300 mm
Travel distance Y: 670 mm
Travel distance Z: 625 mm
Table surface area: 1500x670 mm
Max cutting feedrate: 1~15000 mm/min
Spindle taper: ISO#40
Spindle turning speed: 8000 rpm
Rapid traverse, X/Y/Z: 20,20,18 m/min
ATC No. Positions: 24
Table Max. load: 1300 kg
Motor power: 15-18.5 kW
Year:

SAWING MACHINE

#	Picture	Description
<p>1 x</p>		<p>Model: BIANCO 370A Cutting capacity (90°): ø280 mm Cutting speed: 35-70 m/min Working descent: 0-200 mm/min Cutting pressure: 5-20 bar Motor power: 0.9-1.5 kW Year:</p>
<p>1 x</p>		<p>Model: AMADA HFA-330 Cutting capacity (Dia): ø330 mm Cutting capacity (WxH): 330x330 mm Cutting speed: 15-120 m/min Allowable load: 2000 kg Motor power: 3.7 kW Year:</p>
<p>1 x</p>		<p>Model: AMADA HFA-400 Cutting capacity (Dia): ø420 mm Cutting capacity (WxH): 415x415 mm Cutting speed: 15-90 m/min Allowable load: 2500 kg Motor power: 5.5 kW Year:</p>

<p>1 x</p>	 <p>The image shows a Forte SBA361 industrial machine, which is a large, grey and blue metalworking machine. It has a complex structure with a control panel on the left side featuring a screen and several buttons. The machine is mounted on a sturdy base and has various mechanical components visible, including a large rotating part and a cutting mechanism.</p>	<p>Model: FORTE SBA361 Cutting capacity (Dia): ø360 mm Cutting capacity (WxH): 360x360 mm Cutting speed: 11-110 m/min Allowable load: 2800 kg Motor power: 6.9 kW Year:</p>
<p>1 x</p>	 <p>The image shows an Amada CTB400 industrial machine, which is a large, red and black metalworking machine. It has a boxy, industrial design with a control panel on the right side featuring a screen and several buttons. The machine is mounted on a sturdy base and has various mechanical components visible, including a large rotating part and a cutting mechanism.</p>	<p>Model: AMADA – CTB400 Cutting capacity (Dia): ø430 mm Cutting capacity (WxH): 430x430 mm Cutting speed: 50-150 m/min Allowable load: 2500 kg Motor power: 7.5 kW Year:</p>